

PLEASE READ ENTIRELY BEFORE YOU START

To guarantee a quality installation, we recommend reading these instructions thoroughly before beginning any work. These instructions assume a certain amount of mechanical ability and are not written nor intended for someone not familiar with auto repair.

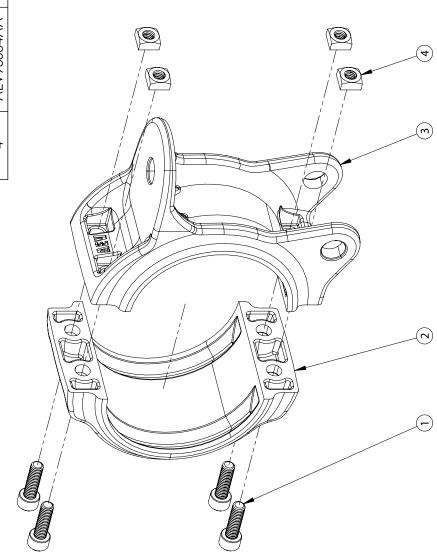
REQUIRED TOOLS

Common Hand Tools

AEV30434AA

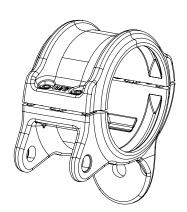
Last Updated: 11/18/20

AEV91157AA M6 X 1.0 X 20 SOCKET HEAD SCREW ACPR1050AA CLAMP, 3" TUBE, SIDE B	3E, SIDE A	NUT
DES M6 X 1.0 X 20 S CLAMP,	CLAMP, 3" TUBE, SIDE A	M6 X 1.0 SQUARE NUT
PARTNO AEV91157AA ACPR1050AA	ACPR1051AA	AEV93034AA
TEM NO.	3	4

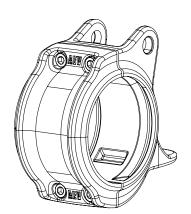




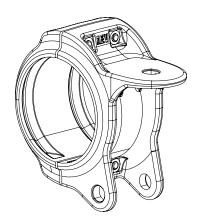
- 1. Confirm your vehicle has a 3" tube for mounting.
- 2. Remove all four bolts from Light clamp assembly.
- 3. Place clamp around tube so that it is horizontal to the vehicle.
- 4. Insert in all four square nuts into the body of the clamp.
- 5. Thread in four M6 x 1.0 bolts.
- 6. Rotate clamp to its final position.
 - A. This position will be dependent on which light you are using and aiming
 - B. Skip to step 8 if installing AEV Lights.
- 7. Tighten four M6 x 20mm bolts to 7 lb ft.
- 8. We recommend removing the lower bracket from the AEV universal Light and bolting the light directly to the light clamp
 - A. Remove the M10 x 60mm bolt. NOTE: For installation on an AEV Ram Bumper Low Tube, we recommend the AEV Reinforcement Bracket (PN: 11060209)
 - B. Discard the lower bracket.
 - C. Re-install QTY 1 M10 x 60mm Bolt into new Light Clamp Torque to 42 lb ft.



AEV 7000 SERIES LIGHT BOTTOM MOUNT ORIENATION



AEV 7000 SERIES LIGHT TOP MOUNT ORIENTATION



UNIVERSAL MOUNT ORIENTATION