

SMALL BLOCK 350 SERVICE PARTS LIST

12355345/300 12496968 / 12486041/ 330HP

				12496968	12355345	12486041
CATALOG	SERVICE	DESCRIPTION				
GROUP	NUMBER		QTY			
0.000	10105123	BLOCK CAST IRON (4 BOLT,1PC RR SEAL)	1	X	X	X
	N/S	*CAP, BEARING - REAR	1	X	X	X
	N/S	*CAP, BEARING - FRONT	1	X	X	X
	3932482	*CAP, BEARING - 2,3,4,	1	X	X	X
	12561388	*BOLT, MAIN CAP - INNER	3	X	X	X
	12561389	*STUD, MAIN CAP - INNER	7	X	X	X
	3877669	*BOLT, MAIN CAP - OUTER	3	X	X	X
	88891749	*PLUG, CUP-BRASS (FREEZE / 41.5 MM DIA)	6	X	X	X
	12453170	*BEARING - CAM #1	1	X	X	X
	12453171	*BEARING - CAM #2, REAR	1	X	X	X
	12453172	*BEARING - CAM #3,4	1	X	X	X
	10241154	*PLUG - CAM REAR (2.107 " DIA)	1	X	X	X
	12338119	*PIN, DOWEL, RR TRANSMISSION (5/8" DIA)	1	X	X	X
	12554553	*PIN, DOWEL, FRONT COVER (1/4" DIA)	2	X	X	X
	585927	*PIN, DOWEL, HEAD (5/16" DIA)	2	X	X	X
	14081701	*PLUG, 1/4" PIPE THREAD SOCKET HD	1	X	X	X
	14091563	*PLUG, STEEL CUP - OIL GALLEY(.476" DIA)	4	X	X	X
	9441003	*DOWEL, RR SEAL HSG LOC PIN (7/16" DIA)	4	X	X	X
	14084945	*PLUG, DRAIN / BLOCK (1/4 " THREADS)	1	X	X	X
0.096	10120990	BEARING, MAIN (STD) #1,2,3,4	4	X	X	X
	12528826	BEARING, MAIN (STD) REAR	1	X	X	X
	12531215	BEARING, MAIN (001") US #1,2,3,6	4	X	X	X
	12528826	BEARING, MAIN (001") US REAR	1	X	X	X
0.137	14088556	HOUSING, REAR SEAL	1	X	X	X
	10088158	*SEAL, REAR CRANK (1PC STYLE)	1	X	X	X
	14080362	*STUD, OIL PAN - OUTBOARD	2	X	X	X
	12555771	GASKET, REAR ADAPTER TO BLOCK	1	X	X	X
	14101058	STUD, ADAPTER	1	X	X	X
	14088561	BOLT, ADAPTER - TORX UPPER	1	X	X	X
	9439915	NUT, HEX ADAPTER TO STUD	2	X	X	X
	14101032	BOLT, ADAPTER TORX THRU LOC PIN	1	X	X	X
0.206	12342088	COVER, FRONT ENGINE (CHROME)(W/SEAL)	1	X	X	X
	10243247	*SEAL, FRONT CRANK	1	X	X	X
0.269	10159552	HEAD, COMPLETE W/VALVES (CAST IRON,64CC)	1		X	
	N/S	*HEAD, BARE W/SEATS & GUIDES	1		X	
	N/S	*SEAT	1		X	
	N/S	*GUIDE	1			X
	10093027	*VALVE, INTAKE 1.94"	8		X	

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	14095451	*VALVE, EXHAUST 1.50"	8		X		
	3911068	*SPRINGS, VALVE	16		X		
	14042575	*ROTATOR	16		X		
	14003974	*CAP, VALVE SPRING	16		X		
	24503856	*KEY, VALVE KEEPER	AR		X		
	3814692	*STUD, ROCKER (PRESSED)	4		X		
	460483	*SEAL, STEM (INTAKE)(UMBRELLA)	AR		X		
	10007818	*SHIELD, VALVE STEM	AR		X		
	10214034	*SEAL, ORING	1		X		
	12558060	HEAD, CYLINDER (COMPLETE)	1	X			X
	12529093	*HEAD, CYLINDER (BARE WITH STUDS)	1	X			X
	10241743	*VALVE, INTAKE	8	X			X
	12550909	*VALVE, EXHAUST	8	X			X
	10212811	*SPRING VALVE	16	X			X
	10212810	*SEAL, VALVE STEM INTAKE	1	X			X
	12564852	*SEAL, VALVE STEM EXHAUST	1	X			X
	10241744	*CAP, VALVE SPRING	1	X			X
	3814692	*STUD ROCKER (0.003" OS)	AR	X			X
	3815892	*STUD ROCKER (0.013" OS)	AR	X			X
0.289	10105117	GASKET, HEAD	1	X	X		X
	10168527	BOLT, HEAD - SHORT	16	X	X		X
	10168526	BOLT, HEAD - MEDIUM	4	X	X		X
	10168525	BOLT, HEAD - LONG	14	X	X		X
	10089648	ARM, ROCKER (W/BALL W/ NUT)	1	X	X		X
	12557390	*NUT, ROCKER	1	X	X		X
	5232720	LIFTER, HYD (FLAT)	1	X	X		X
	24502476	CAMSHAFT, HYD (FLAT)	1	X	X		X
0.386	12355350	COVER, VALVE(CHROME)(PAIR)	1	X	X		X
	10088165	BOLT, HOLD DOWN	8	X	X		X
0.423	10046089	GASKET, VALVE COVER	1	X	X		X
	12554553	*PIN, LOCATOR-SPROCKET TO CAM	1	X	X		X
	340235	SPROCKET, CAM	1	X	X		X
	9424877	BOLT, CAM SPROCKET (T/W WASHER 2436162)	1	X	X		X
0.728	10128346	SPROCKET, CRANK	1	X	X		X
0.724	14087014	CHAIN, TIMING	1	X	X		X
	106751	KEY, CRANK SPROCKET	1	X	X		X
	10108688	ROD, CONNECTING (POWDERED METAL,2ND DES)	1	X	X		X
	461372	*BOLT, CONNECTING ROD	1	X	X		X
	225854	*NUT, CONNECTING ROD	1	X	X		X

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GROUP	NUMBER		QTY			
	12523924	BEARING, ROD (STD)	1	X	X	X
	12523925	BEARING, ROD (.001") US	1	X	X	X
	12523926	BEARING, ROD (.010") US	1	X	X	X
	12514101	PISTON, STD WITH PIN AND RINGS	8	X	X	X
	12514102	PISTON, (HIGH LIMIT) WITH PIN AND RINGS	8	X	X	X
	12514103	PISTON .030" OS WITH PIN AND RINGS	8	X	X	X
0.646	14088527	CRANKSHAFT, NODULAR IRON(1 PC SEAL)	1	X	X	X
0.646	14061685	*BEARING, CLUTCH(NEEDLE TYPE ROLLER)	1	X	X	X
1.426	12533513	PAN, OIL (W/DEFLECTOR & GASKET) 5 QT	1	X	X	X
	10108676	*GASKET, OIL PAN	1	X	X	X
	12554816	*DEFLECTOR, OIL("WINDAGE TRAY")	1	X	X	X
	3921988	*PLUG , OIL PAN DRAIN (1/2 " x 20 THREADS)	1	X	X	X
	14090908	*GASKET, DRAIN PLUG	1	X	X	X
	12553058	REINFORCEMENT LH, OIL PAN	1	X	X	X
	12553059	REINFORCEMENT RH, OIL PAN	1	X	X	X
	12338130	NUT, OIL DEFLECTOR (5/16" X 18 THREADS)	3	X	X	X
	9440033	BOLT, OIL PAN (1/4" X 20 THREADS)	14	X	X	X
	12338130	NUT, OIL PAN (5/16" X 18 THREADS)	2	X	X	X
	9424877	BOLT, OIL PAN (5/16" X 18) T/W WASHER 2436162	2	X	X	X
	10055724	TUBE, OIL INDICATOR	1	X	X	X
1.516	10077153	INDICATOR, OIL LEVEL (BLACK HANDLE)	1	X	X	X
	12555284	PUMP, OIL .620" DIA TUBE 1ST DES	1		X	
	3855152	SCREEN, OIL PUMP PICK-UP 1ST DES	1	X	X	X
1.652	12555283	PUMP, OIL .742" DIA TUBE 2ND DES	1	X	X	X
	12550042	SCREEN, OIL PUMP PICK UP 2ND DES	1	X	X	X
	3998287	SHAFT, DIST TO OIL PUMP W/RETAINER	1	X	X	X
	3764554	*RETAINER,DRIVE SHAFT(NYLON)	1	X	X	X
	10046007	BOLT, PUMP & WINDAGE TRAY (7/16" X 14 THDS)	1	X	X	X
	10168528	COVER, OIL PUMP	1	X	X	X
	3702366	VALVE, PRESSURE RELIEF	1	X	X	X
	3704871	PULG, OIL PRESSURE RELIEF	1	X	X	X
	10044435	SPRING, OIL PRESSURE RELIEF	1	X	X	X
	12551790	PIN, OIL RELIEF	1	X	X	X
	11517518	BOLT, OIL PUMP COVER	1	X	X	X
	10243247	SEAL, CRANK FRONT OIL	1	X	X	X
	14094069	COVER, FUEL PUMP OPENING	1	X	X	X
	12560223	GASKET, FUEL PUMP PLATE	1	X	X	X
	9442963	BOLT, FUEL PUMP PLATE-UPPER	1	X	X	X

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CATALOG GROUP	SERVICE NUMBER	DESCRIPTION	QTY			
	9440033	BOLT, FUEL PUMP PLATE-LOWER	1	X	X	X
	5613717	SPARK PLUG (R43LTS)	1	X	X	X
	12554816	WINDAGE TRAY	1	X	X	X
	9422297	NUT WINDAGE TRAY	1	X	X	X
	12529305	PUMP WATER	1	X		
	3754587	GASKET, WATER PUMP	1	X		
	12552096	BOLT, WATER PUMP	4	X		
	12366573	INTAKE MANIFOLD (VORTEC)	1	X		
	12529094	GASKET INTAKE MANIFOLD	2	X		
	24504713	BOLT. FRONT ENGINE COVER	8	X		
	10202456	THERMOSTAT	1	X		
	10108470	OUTLET, WATER	1	X		
	10105135	GASKET , WATER OUTLET	1	X		
	10198997	BOLT, CLUTCH PRESSURE PLATE	2	X		
	1104067	DISTRIBUTOR ASM	1	X		
	10108445	GASKET, DISTRIBUTOR	1	X		
	10096197	CLAMP, DISTRIBUTOR	1	X		
	12555879	BALANCER, CRANKSHAFT	1	X		
	3815933	BOLT, SHOCK ABS RELAY ROD BRACKET	1	X		
	14001829	WASHER, CRANKSHAFT PULLEY HUB	1	X		
	14088765	FLYWHEEL ASM	1	X		
	14088764	BOLT. FLYWHEEL ASM	6	X		
	3952301	ADAPTER, OIL FILTER	1	X		
	3951644	BOLT, OIL FILTER ADAPTER	1	X		
	6438261	FILTER , OIL	1	X		
	14094069	COVER FUEL PUMP OPENING	1	X		
	12560223	GASKET TURBO OIL RETURN PIPE	1	X		
	9440033	BOLT, ENG WIRING HARNESS CLIP	2	X		
	10040001	PLUG, ENGINE BLOCK OIL GALLEY	1	X		
	6487779	VALVE, CRANK CASE VENT	1	X		
	9438373	HOSE, FUEL/OIL EVAP (3/8 X 24')	AR	X		
	12341989	BREATHER, CRANK CASE VENT VALVE	1	X		
	5613956	PLUG, SPARK	8	X		
	12361057	WIRE KIT, SPARK PLUG	1	X		
	12342011	TAB, ENGINE TIMING (CHROME)	1	X		
	12497147	CARBURETOR (HOLLEY 650 CFM 4BBL)	1	X		
	12341859	CLEANER , AIR (CLASSIC 14")	1	X		

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SERVICE GASKETS FOR 300/330HP

CATALOG GROUP	SERVICE NUMBER	DESCRIPTION	QTY
	10105117	HEAD GASKET	2
	10046089	VALVE COVER GASKET	2
	10108435	FRONT COVER GASKET	1
	10243247	SEAL, FRONT COVER	1
	10108676	OIL PAN GASKET SET	1
	10159409	INTAKE SET	1
	10088158	REAR CRANK 1 PC SEAL	1
	12555771	REAR ADAPTER TO BLOCK GASKET	1

RECOMMENDED ADDITIONAL PARTS FOR "350/300/330 HP ENGINE

CATALOG GROUP	SERVICE NUMBER	DESCRIPTION	QTY
	14088765	FLYWHEEL (14") (A.T.)	1
	10105832	FLYWHEEL (14") (M.T.)	1
	3884598	PRESSURE PLATE	1
	10148045	DISC W/10 SPLINES (11")	1
	1876552	STARTER (14")	1
	14088765	FLYWHEEL (12 3/4 ") (A.T.)	1
	14088646	FLYWHEEL (12 3/4") (M.T.)	1
	10496870	STARTER (12 3/4") REMAN	1
	10455702	STARTER, GEAR REDUCTION (12 3/4")	1
	6272221	BALANCER 6 3/4" (T/W POINTER 12342000)	1
	12555879	BALANCER 8" (T/W POINTER 12342011)	1
	10185063	MANIFOLD, INTAKE(NON VORTEC)	1
	12366573	MANIFOLD, INTAKE(VORTEC)	1
	12496820	MANIFOLD,INTAKE(VORTEC,HOLLEY/QJET W/EGR)	1
	12356818	BOLT, CHROME CENTER HOLD DOWN	1
	1104067	DISTRIBUTOR (HEI)	1
	12361051	WIRES IGN (CHEVY BOW TIE/90 DEG BOOT)	1
	10077153	INDICATOR,OIL	1
	10055724	TUBE, INDICATOR	1
	12341944	BOLT, CHROME TIMING COVER (PKG OF 10)	1
	12529305	WATER PUMP W/ GASKET 3754587	1
	12341993	CAP, OIL FILLER (PUSH IN)	1
	12341988	GROMMET, CAP & PVC (SET)	1
	6438261	FILTER, OIL (PF25) (SMALL FILTER)	1
	25013454	FILTER, OIL (PF35L) (LARGE FILTER)	1
	3952301	ADAPTER, OIL FILTER	2
	3951644	BOLTS, OIL FILTER ADAPTER	1
	6415325	PUMP, FUEL	1
	3704817	ROD, FUEL PUMP	1

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